



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C10-23-6
Job Sheet 179457



Part No: C10-23-6

Job Qty: 10 ea

Part Name: Keeper Bottom



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/19/18

Job Tracking No:

Due Date: 6/22/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG C10-23 Rev. 5A IPP Rev. A 18.04.17 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		6/22/18	0.00	0.00	Start Up Machining-2		DL 18/06/18
100	Waterjet	10 pcs		6/22/18	0.00	1.00	Waterjet 2 OMAX		DL 18/06/18
105	QC	10 pcs		6/22/18	0.00	0.00	QC2 Waterjet-4		DL 18/06/18
110	Mill Conv	10 pcs		6/22/18	0.00	2.50	Mill Conv 2		18/7/11 /scro
120	QC	10 pcs		6/22/18	0.00	0.00	QC2 Machining-4		DL
130	QC	10 pcs		6/22/18	0.00	0.00	QC5		DAS
140	Packaging	10 pcs		6/22/18	0.00	0.00	Packaging3-1		21
150	QC21-SA	10 Ea		6/22/18	0.00	0.00	QC21		JUL 23 2018

Part Op 100 - 1-Cut as per DWG. DWG. Rev: _____ PROG. Rev: _____ CANAM FOLDER 2-Deburr if necessary
Descriptions: 110 - 1-Machine as per DWG. DWG REV: _____ 2-Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018S.188	M1018S.188	.1750 sf (.0175 ea)	90-Start up Operation	5576984

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018S.188	0	14	0

Part Specifications

Specifications could not be found.

Plex 6/19/18 12:35 PM dart.leroux.jason



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S082330



Part: C10-23-6

Job No: 179457

Serial No/Batch: S082330

Revision: 5A

Inspector:

Exp Date:

Instructions:

Date: 06/19/18

100-
100-
100-

~~7776~~

DART AEROSPACE LTD		Work Order:	27762
Description: <i>keeps Bottom</i>		Part Number:	<i>C10-23-b</i>
Inspection Dwg: <i>C10-23</i>	Rev: <i>SA</i>		Page 1 of 1

INSPECTION SHEET

[illegible]

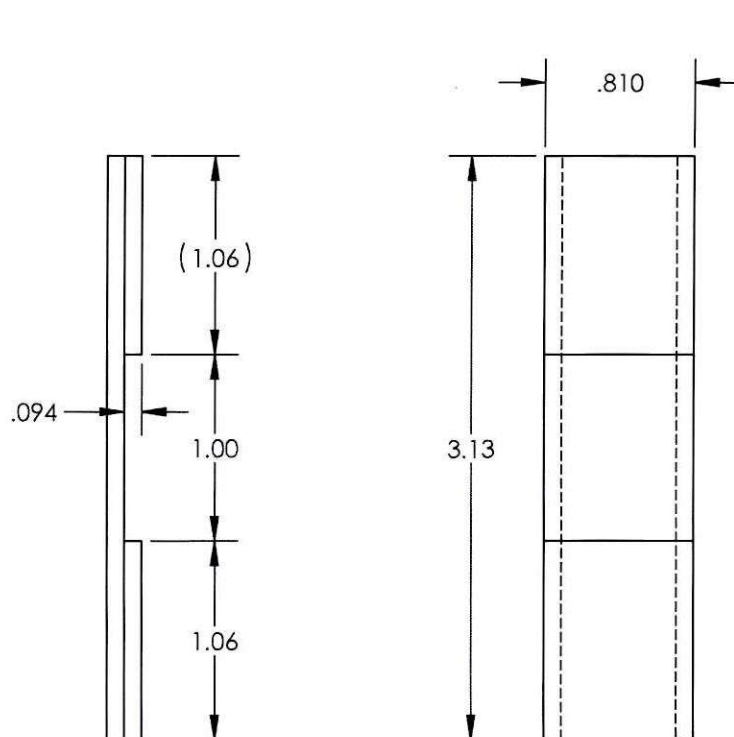
Measured by:	<i>an</i> / <i>18/7/17</i>	Checked by:		QC Inspector:	
Date:	<i>15/06/18</i>	Date:		Date:	

Engineering Approval: (If necessary)		Date:	
--	--	--------------	--

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

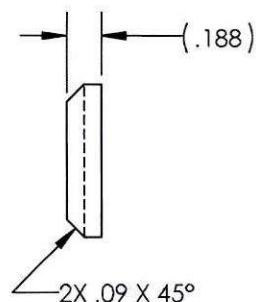
REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 177767405

1805A



(C10-23-6)

KEEPER BOTTOM

DART AEROSPACE	
TITLE KEEPER WELDMENT	
DWG NO. C10-23	REV 5A
MAT'L 1018	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED: <i>D Weid</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH SEE SHEET 1
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 4/26/2002
SHEET 4 OF 4	